

بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيمِ



Lahore College for Women University Lahore

Nanotechnology & Nanostructures

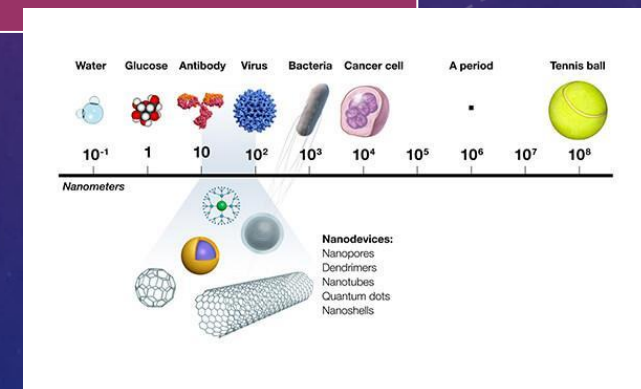
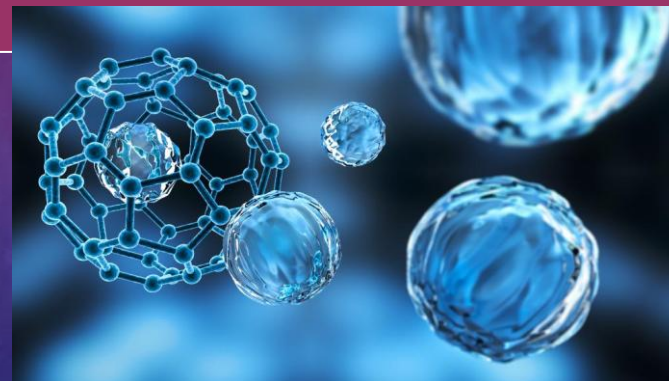
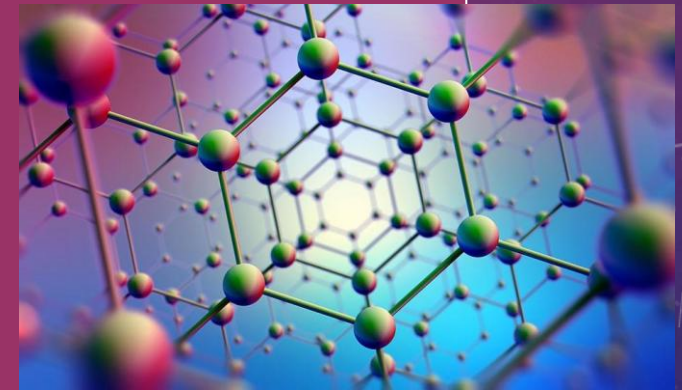
Prof .Dr. Zohra Nazir Kayani

Physics Department

(Lecture # 6)

TOPIC NAME:

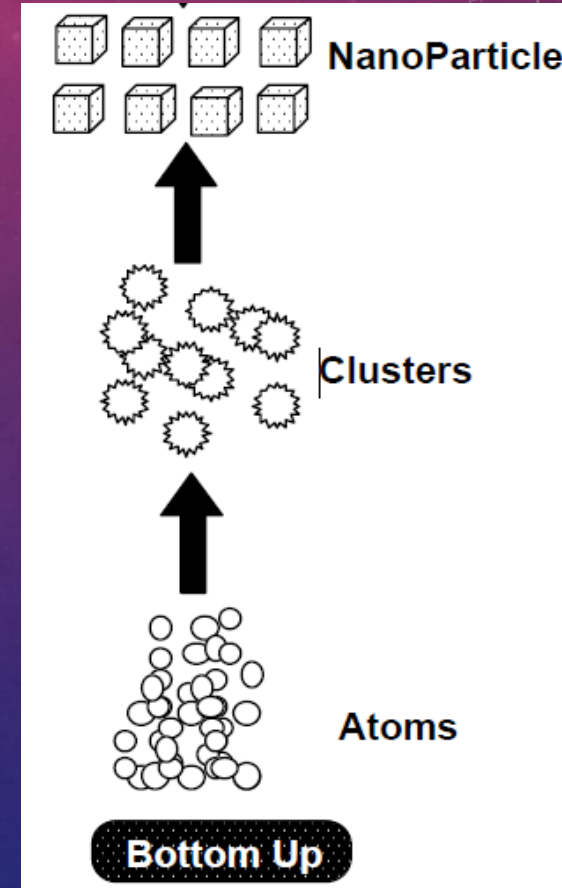
SYNTHESIS OF NANOMATERIALS:



BOTTOM-UP APPROACHES:

❖ These approaches include the miniaturization of materials components (up to atomic level) with further self-assembly process leading to the formation of nanoscales.

❖ During self-assembly the physical forces operating at nanoscale are used to combine basic units into larger stable structures.



BOTTOM-UP APPROACHES:

❖ Typical examples are quantum dot formation during epitaxial growth and formation of nanoparticles from colloidal dispersion. Bottom-up methods may make use of scanning probes or biotechnology for producing nanostructures.

❖ Bottom-up methods start with atoms or molecules and build up to nanostructures.

Bottom Up Methods

**Aerosol
Techniques**

**Chemical
precipitation**

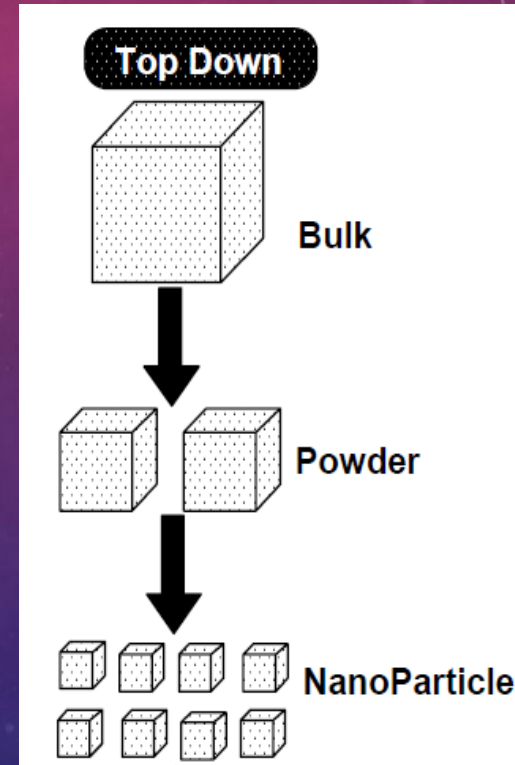
**Gas phase
agglomeration**

Self Assembly

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TOP-DOWN APPROACH:

- ❖ In Top-down approach, an operator first designs and controls a macro-scale machine shop to produce an exact copy of itself, but smaller in size.
- ❖ Subsequently, this down scaled machine shop will make a replica of itself, but also a few times smaller in size.
- ❖ This process of reducing the scale of the machine shop continues until a nanosize machine shop is produced and is capable of manipulating nanostructures.



TOP-DOWN APPROACH:

❖ Top-down methods begin with a pattern generated on a larger scale that reduced to nanoscale. So these approaches have larger (macro-scale) initial structures which can be extremely controlled and reduced to nanostructures.

❖ They are slow and are not suitable for large scale production.

Typical Examples are:

- Etching through the mask
- Ball milling
- Application of severe plastic deformation

**Top Down
Methods**

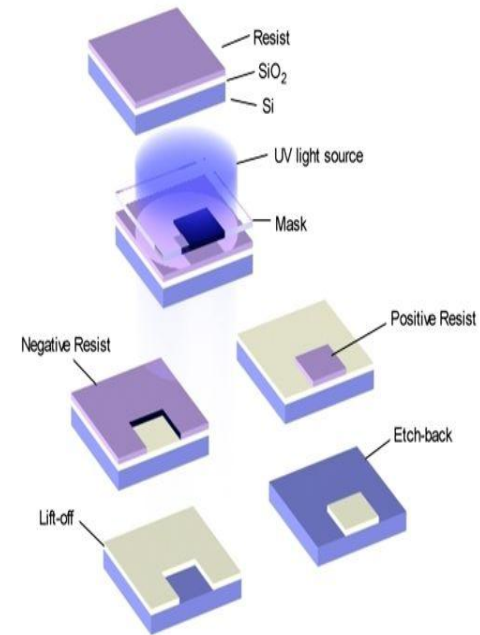
**Mechanical
Grinding**

Erosion

PHOTOLITHOGRAPHY:

The most used technology to produce nanostructures using a top-down approach is photolithography. It has been used to manufacture computer chips and produce structures smaller than 100 nm.

PhotoLithography



The art of the Small

PROCEDURE:

- Typically, an oxidized silicon (Si) wafer is coated with a 1 μ m thick photoresist layer. After exposure to ultraviolet (UV) light, the photoresist undergoes a photochemical reaction.
- Ultraviolet (UV) light breaks down the polymer by rupturing the polymer chains. When the wafer is rinsed in a developing solution, the exposed areas are removed. In this fashion, a pattern is produced on the wafer surface.
- The system is then placed in an acidic solution, which attacks the silica but not the photoresist and the silicon.
- The remaining photoresist reproduces the pattern. Once the silica has been removed, the remaining photoresist can be etched away in a different acidic solution.
- Pattern is transferred to the substrate material.

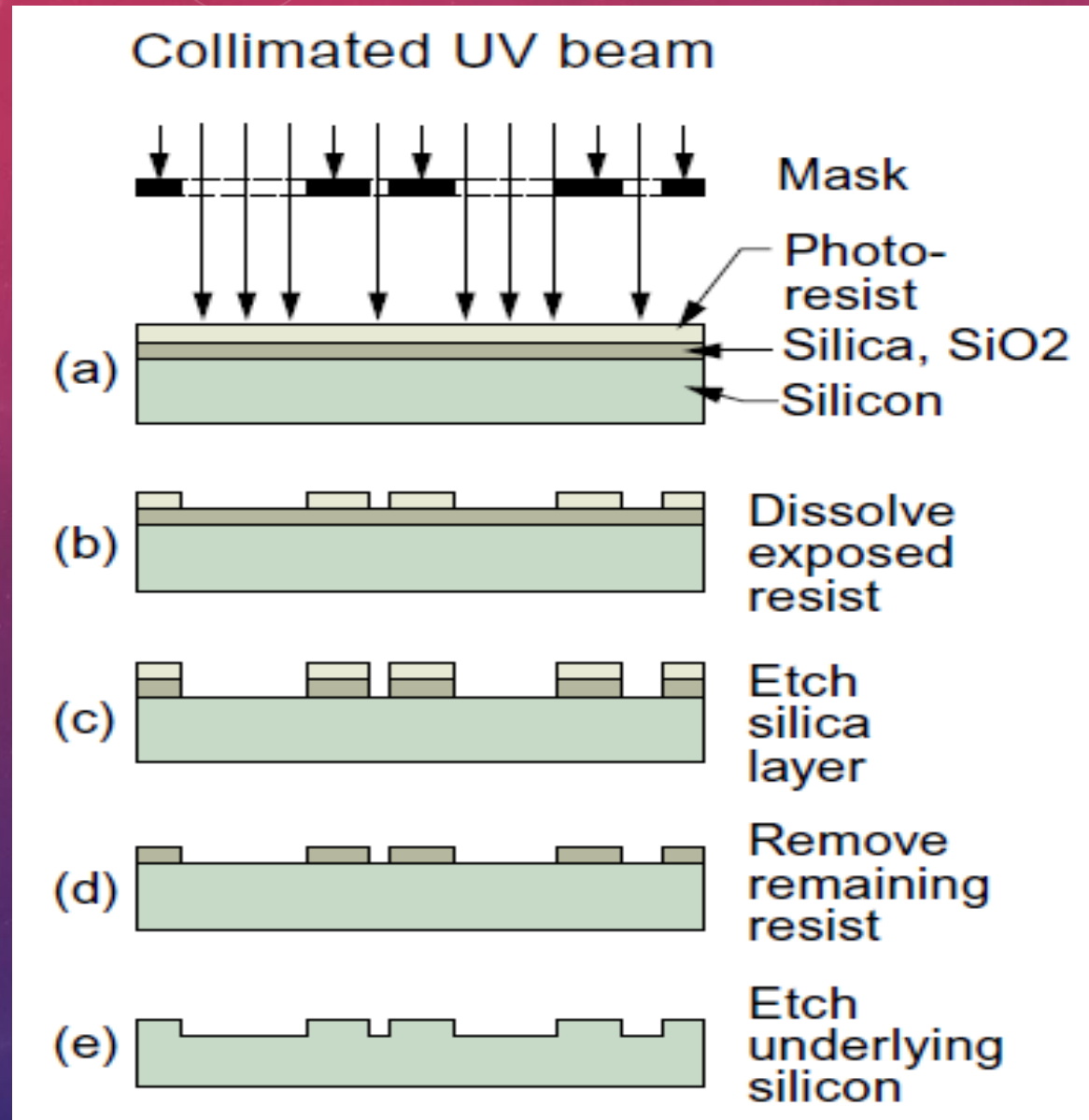


Figure: Schematic diagram of Photolithography

COMPLICATIONS:

Though the concept of photolithography is simple, the actual implementation is very complex and expensive. This is because :

- Nanostructures significantly smaller than 100 nm are difficult to produce due to diffraction effects.
- Masks need to be perfectly aligned with the pattern on the wafer.
- The density of defects needs to be carefully controlled.
- Photolithographic tools are very costly, ranging in price from tens to hundreds of millions of dollars.
- As a response to these difficulties, electron-beam lithography, X-ray lithography and soft lithography techniques have been developed as alternatives to photolithography.

THANK YOU